



Dart Aerospace Ltd.
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D3575-1
Job Sheet 192452



Part No: D3575-1

Job Qty: 2 pcs

Part Name: Cargo Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/25/19

Job Tracking No:

Due Date: 4/4/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	4/4/19	4/4/19	0.26	0.54	Waterjet - Flow		De 19/04/02
110	QC 2	2 pcs	4/4/19	4/4/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		De 19/04/02
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

QC 2 - 65					
QC 2 - 5					
QC 8 - 12	0.00	0.00	4/4/19	2 pcs	120 QC 8
QC 8 - 14					
QC 8 - 17					
QC 8 - 20					
QC 8 - 25					
QC 8 - 3					
QC 8 - 32					
QC 8 - 33					
QC 8 - 35					
QC 8 - 39					
QC 8 - 4					
QC 8 - 44					
QC 8 - 45					
QC 8 - 49					
QC 8 - 58					
QC 8 - 8					
QC 8 - 9					
QC 8 - 68					
QC 8 - 67					
QC 8 - 1 (A)					
QC 8 - 47					
QC 8 - 40					
QC 8 - 52					
QC 8 - 23					
QC 5 - 10	0.00	0.00	4/4/19	2 pcs	140 QC 5
QC 5 - 12					
QC 5 - 17					
QC 5 - 18					
QC 5 - 19					
QC 5 - 22					
QC 5 - 24					
QC 5 - 3					
QC 5 - 43					
QC 5 - 49					
QC 5 - 51					
QC 5 - 58					
QC 5 - 68					
QC 5 - 9					
QC 5 - 50					
QC 5 - 30					
QC 5 - 40					
Packaging 3 - 1 - B4B	0.00	0.00	4/4/19	2 pcs	150 Packaging 3-1 - Stock - B4B
Packaging 3 - 2 - B4B					
Packaging 3 - 3 - B4B					
Packaging 3 - 4 - B4B					
Packaging 3 - 5 - B4B					
Packaging 3 - 6 - B4B					
Packaging 3 - 7 - B4B					
Packaging 3 - 8 - B4B					
Packaging 3 - 9 - B4B					
Packaging 3 - 10 - B4B					
Packaging 3 - 11 - B4B					
Packaging 3 - 12 - B4B					
Packaging 3 - 13 - B4B					
Packaging 3 - 14 - B4B					
Packaging 3 - 15 - B4B					
Packaging 3 - 16 - B4B					

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				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	2 pcs	4/4/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	16 sf (8 ea)	100-Waterjet - Flow - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	16	919	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order:	92452
Description: Cabin Floor Protector		Part Number:	D3575-1
Inspection Dwg: D3575 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.00	✓			
1.00	+/-0.030	1.00	✓			
3.50	+/-0.030	3.50	✓			
16.00	+/-0.030	16.00	✓			
23.13	+/-0.030	23.14	✓			
26.88	+/-0.030	26.87	✓			
27.69	+/-0.030	27.69	✓			
4.25	+/-0.030	4.22	✓			
9.63	+/-0.030	9.64	✓			
16.13	+/-0.030	16.13	✓			
28.06	+/-0.030	28.05	✓			
32.15	+/-0.030	32.15	✓			
2.00	+/-0.030	2.00	✓			
3.50	+/-0.030	3.50	✓			
14.25	+/-0.030	14.23	✓			
25.13	+/-0.030	25.14	✓			
29.38	+/-0.030	29.39	✓			
30.13	+/-0.030	30.14	✓			
1.25	+/-0.030	1.24	✓			
3.38	+/-0.030	3.38	✓			
5.00	+/-0.030	5.00	✓			
6.50	+/-0.030	6.52	✓			
26.13	+/-0.030	26.13	✓			
31.50	+/-0.030	31.51	✓			

Measured by:		Audited by:	68	Prototype Approval:	N/A
Date:		Date:	APR 03 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.29	New Issue	KJ/DD	



Container No: S169038



Part: D3575-1

Job No: 192452

Serial No/Batch: S169038

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 04/03/19